



DESIGN <i>GP</i>	DRAWN BY <i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3177	REV. B SHEET 1 OF 3	
DATE 03.01.07		TITLE BRACKET	SCALE 1:5	
A	02.12.03	NEW ISSUE		
B	03.01.07	RE-DESIGN		

ENGRAVE LOGO AND P/N
IN AREAS SHOWN TO A MAX
DEPTH OF 0.010

03.01.21 9/1

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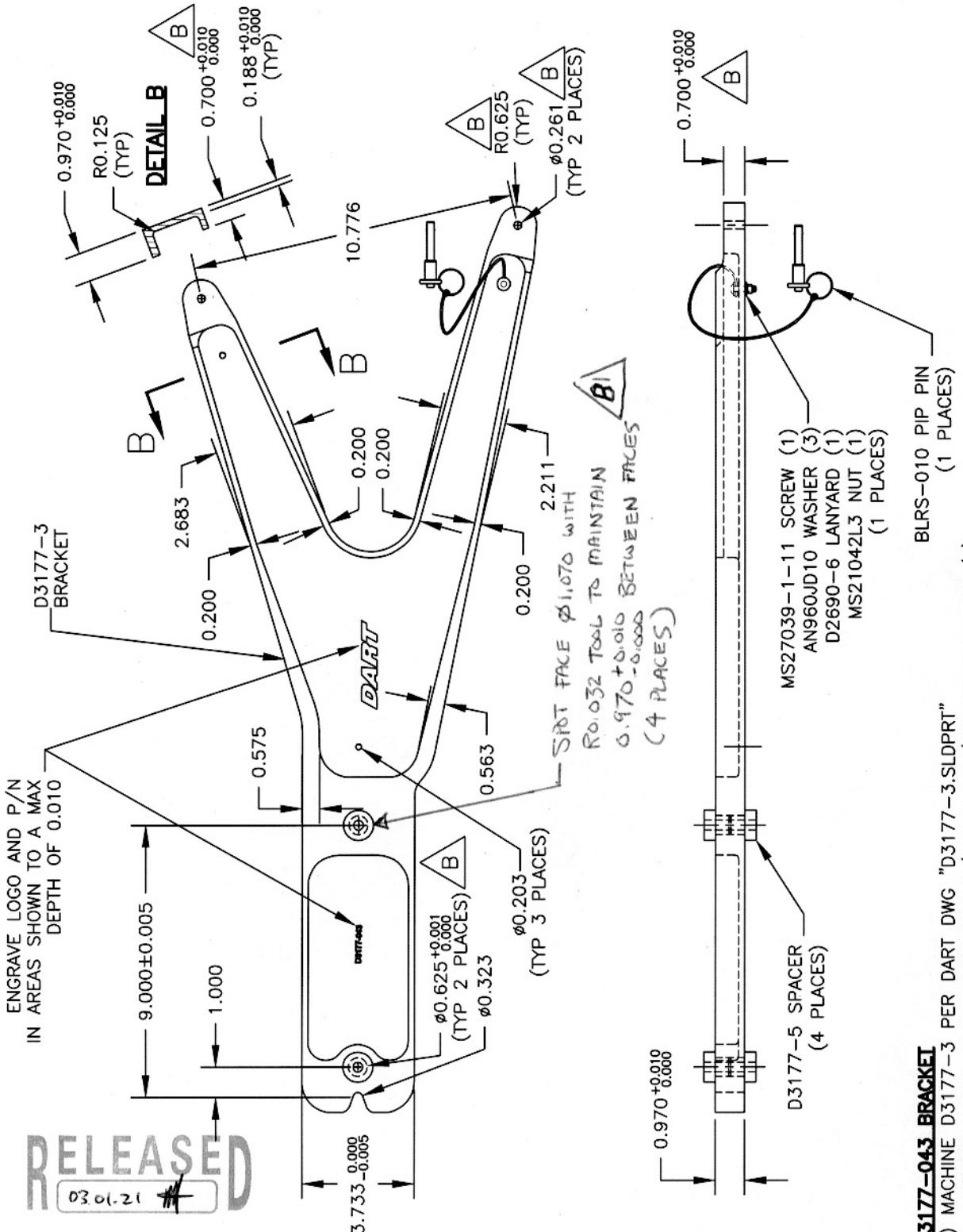
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D3177-041 BRACKET

- 1) MACHINE D3177-1 PER DART DWG "D3177-1.SLDPRT"
- 2) MATERIAL: 6061-T6 ALUMINUM BAR (QQ-A-250/11 OR QQ-A-200/8)
(REF DART SPEC. M6061T6S OR M6061T6B)
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 4) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (PRIOR TO A
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3 (AFTER A
4) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES

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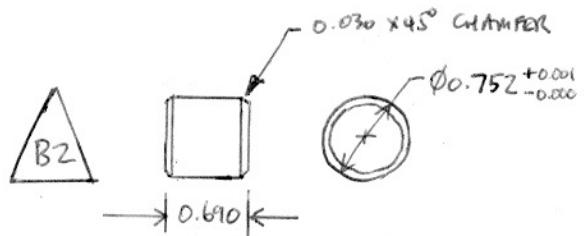
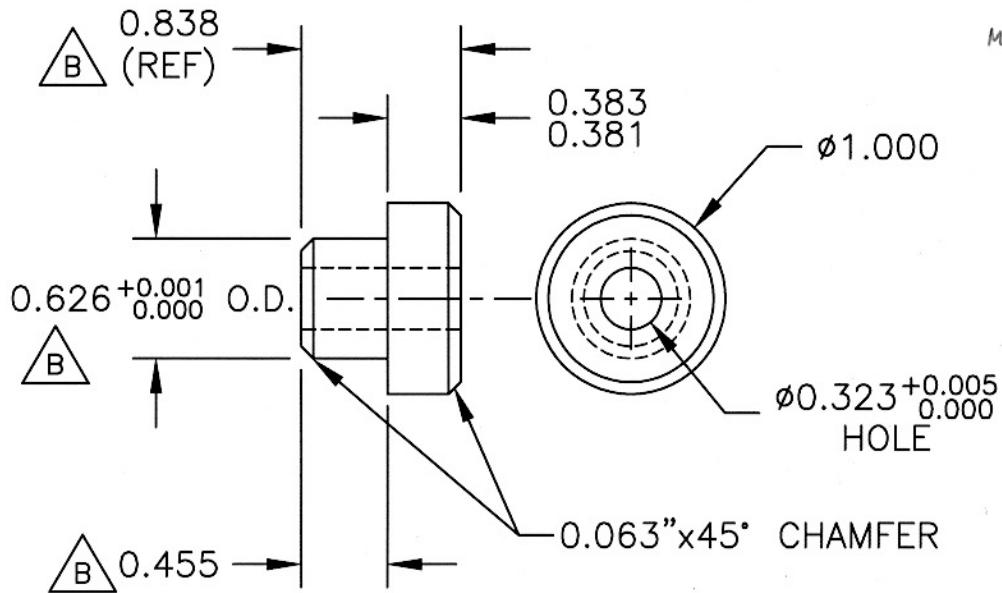
DESIGN	DRAWN BY	DART AEROSPACE LTD	
		HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D3177	SHEET 2 OF 3

DATE
03.01.07TITLE
BRACKETSCALE
1:5

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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D3177	SHEET 3 OF 3

DATE
03.01.07TITLE
BRACKETSCALE
1:1D3177-7 PLUGMATERIAL: AISI 303 STAINLESS STEEL
(M303 R1.000)**D3177-5**

- 1) MATERIAL: 6061-T6 ALUMINUM BAR Ø1.000
(QQ-A-200/8 OR QQ-A-225/8)
(REF DART SPEC. M6061T6R1.000)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED
03.01.07

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